



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D5337-011
Job Sheet 188595



Part No: D5337-011

Job Qty: 1 pcs

Part Name: Basket Assembly, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/11/19

Job Tracking No:

Due Date: 1/24/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG D5337 REV B, D2690-6 REV B2 IPP REV:A 15.10.15 NEW ISSUE DD VERF:JLM IPP REV:B 15.12.21
PA3 DD VERF:JLM IPP REV:C 17.03.27 AS PER REV.B DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	1/24/19	1/24/19	0.00	0.00	Start Up Stores/Pkg 1		
98	Packaging 1 - Pick Kit	1 pcs	1/24/19	1/24/19	0.00	0.00	Packaging 1-5		
99	Packaging 1-1 - Pick Kit - B4B	1 pcs	1/24/19	1/24/19	0.00	0.00	Packaging 1 - 15 - B4B		19-4-12
110	Handfinish - 4-1-Assembly-B4B	1 pcs	1/24/19	1/24/19	0.00	0.76	Handfinish - 4 - 1 - B4B		19-4-12
							Handfinish - 4 - 10 - B4B		
							Handfinish - 4 - 11 - B4B		
							Handfinish - 4 - 12 - B4B		
							Handfinish - 4 - 13 - B4B		
							Handfinish - 4 - 14 - B4B		
							Handfinish - 4 - 15 - B4B		
							Handfinish - 4 - 2 - B4B		
							Handfinish - 4 - 3 - B4B		
							Handfinish - 4 - 4 - B4B		
							Handfinish - 4 - 5 - B4B		
							Handfinish - 4 - 6 - B4B		
120	QC 5	1 pcs	1/24/19	1/24/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		

				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	DAS APR 12 2019
				QC 5 - 9	9-89
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
130	Packaging 3-1 - Stock - B4B	1	1/24/19	0.00 0.00	Packaging 3 - 1 - B4B
	pcs				Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
140	QC 21 - SA	1	1/24/19	0.00 0.00	QC 21 - SA - 21
	pcs				QC 21 - SA - 70
					QC 21 - SA - 53

Part Op 98 - Pick Kit

Descriptions: 110 - (Assemble as per dwg) MANUFACTURE AND INSTALL LANDYARD CUT AT 9.125" (D2690-6)

120 - (QC5- Inspect part completeness to step on W/O)

130 - Identify as per dwg & Stock Location: _____)

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
97447A010	Blind Rivet	4 pcs (4 ea)	90-Start up Operation	
AN3-13A	Bolt	4 Ea (4 ea)	90-Start up Operation	
AN3-16A	Bolt	2 Ea (2 ea)	90-Start up Operation	
AN3-7A	Bolt	2 Ea (2 ea)	90-Start up Operation	
AN310-4	Nut	5 Ea (5 ea)	90-Start up Operation	
AN310C4	Nut	2 Ea (2 ea)	90-Start up Operation	
AN4-12	Bolt	5 Ea (5 ea)	90-Start up Operation	
AN5-17A	Bolt	4 Ea (4 ea)	90-Start up Operation	
CBL-1240	Cable	.7700 ft (.77 ea)	90-Start up Operation	
CBL-460	Loop Sleeve	2 Ea (2 ea)	90-Start up Operation	
D2535	Spring	2 pcs (2 ea)	90-Start up Operation	
D2537-PO	Bushing	2 pcs (2 ea)	90-Start up Operation	
D2690-6	Lanyard	1 pcs (1 ea)	90-Start up Operation	
D3917-3	Washer	10 pcs (10 ea)	90-Start up Operation	
D3953-17	Gas Spring Spacer	2 pcs (2 ea)	90-Start up Operation	
D3953-19	Gas Spring Bracket	1 pcs (1 ea)	90-Start up Operation	
D3953-21	Gas Spring Bracket	1 pcs (1 ea)	90-Start up Operation	
D3953-3	Gas Spring Stud, Lid	2 pcs (2 ea)	90-Start up Operation	
D3953-7	Spring Spacer	2 pcs (2 ea)	90-Start up Operation	
D3953-9	Gas Spring Washer	2 pcs (2 ea)	90-Start up Operation	
D3969-7	Spring (Basket Lid)	1 pcs (1 ea)	90-Start up Operation	
D5319-175	Placard, Max Load	1 pcs (1 ea)	90-Start up Operation	
D5322-041	Handle Weldment	1 pcs (1 ea)	90-Start up Operation	
D5323-1	Bumper	4 pcs (4 ea)	90-Start up Operation	
D5324-1	Drag Bracket	1 pcs (1 ea)	90-Start up Operation	
D5331-041	Basket Base Assembly, LH	1 pcs (1 ea)	90-Start up Operation	
D5336-041	Basket Lid Assembly	1 pcs (1 ea)	90-Start up Operation	
D5336-043	Basket Lid Assembly, LH	1 pcs (1 ea)	90-Start up Operation	
MS17984-C410	Quick Pin Replacement	1 pcs (1 ea)	90-Start up Operation	
MS20600-AD4W3	Cherry Rivet	4 Ea (4 ea)	90-Start up Operation	
MS21042L3	Nut	8 Ea (8 ea)	90-Start up Operation	
MS21042L5	Nut	4 Ea (4 ea)	90-Start up Operation	
MS24665-151	Cotter Pin	5 Ea (5 ea)	90-Start up Operation	
MS24665-300	Cotter Pin	2 Ea (2 ea)	90-Start up Operation	
NAS1149C0432R	Washer	2 Ea (2 ea)	90-Start up Operation	
NAS1149F0332P	Washer	12 Ea (12 ea)	90-Start up Operation	
NAS1149F0432P	Washer	10 Ea (10 ea)	90-Start up Operation	
NAS1149F0563P	Washer	4 Ea (4 ea)	90-Start up Operation	
NAS1149FN432P	Washer, #4	4 Ea (4 ea)	90-Start up Operation	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	97447A010	4	659	0
	AN3-13A	4	40	0
	AN3-16A	2	210	0
	AN3-7A	2	320	0
	AN310-4	5	124	0
	AN310C4	2	92	0
	AN4-12	5	39	0
	AN5-17A	4	165	0
	CBL-1240	1	534	0
	CBL-460	2	310	0
	D2535	2	254	0
	D2537	2	111	0
	D2690-6	1	40	0
	D3917-3	10	50	0
	D3953-17	2	19	0
	D3953-19	1	11	0
	D3953-21	1	19	0
	D3953-3	2	56	0
	D3953-7	2	62	0
	D3953-9	2	28	0
	D3969-7	1	4	0
	D5319-175	1	4	0
	D5322-041	1	1	0
	D5323-1	4	19	0
	D5324-1	1	2	0
	D5331-041	1	0	0
	D5336-041	1	0	0
	D5336-043	1	0	0
	MS17984-C410	1	18	0
	MS20600-AD4W3	4	536	0
	MS21042L3	8	3,549	0
	MS21042L5	4	863	0
	MS24665-151	5	438	0
	MS24665-300	2	582	0
	NAS1149C0432R	2	1,702	0
	NAS1149F0332P	12	5,315	0
	NAS1149F0432P	10	2,226	0
	NAS1149F0563P	4	381	0
	NAS1149FN432P	4	125	0
Part Specifications				
Specifications could not be found.				



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New info

replaces 182939 or 182918

D5337-011

Job Sheet 188595



Part No: D5337-011

Job Qty: 1 ea

Part Name: Basket Assembly, LH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/11/19

Job Tracking No:

Due Date: 1/24/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG D5337 REV B, D2690-6 REV B2 IPP REV:A 15.10.15 NEW ISSUE DD VERF:JLM IPP REV:B 15.12.21
PA3 DD VERF:JLM IPP REV:C 17.03.27 AS PER REV.B DD VERF:JFS

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Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	1/24/19	1/24/19	0.00	0.00	Start Up Stores/Pkg-1		YL 19-4-12
100	Packaging	1 pcs	1/24/19	1/24/19	0.00	0.00	Packaging1-5		
110	HandFinish	1 pcs	1/24/19	1/24/19	0.00	0.76	HandFinish4		
120	QC	1 pcs	1/24/19	1/24/19	0.00	0.00	QC5		
130	Packaging	1 pcs	1/24/19	1/24/19	0.00	0.00	Packaging3-2		
140	QC21-SA	1 Ea	1/24/19	1/24/19	0.00	0.00	QC21		

Part Op Descriptions: **110 - MANUFACTURE AND INSTALL LANDYARD CUT AT 9.125" (D2690-6)**



Container No: S171993



Part: D5337 - 011

Job No: 188595

Serial No/Batch: S171993

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 04/12/19

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TEL : 1 613 632 - 5200
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Job BOM				008875
Part / Item	Component Name	Quantity	Operation	Container
97447A010	Blind Rivet	4 pcs (4 ea)	90-Start up Operation	5019014
AN3-13A	Bolt	4 Ea (4 ea)	90-Start up Operation	5098032
AN3-16A	Bolt	2 Ea (2 ea)	90-Start up Operation	5149288
AN3-7A	Bolt	2 Ea (2 ea)	90-Start up Operation	5089286
AN310-4	Nut	5 Ea (5 ea)	90-Start up Operation	5123919
AN310C4	Nut	2 Ea (2 ea)	90-Start up Operation	5147530
AN4-12	Bolt	5 Ea (5 ea)	90-Start up Operation	5158305
AN5-17A	Bolt	4 Ea (4 ea)	90-Start up Operation	5149141-1
CBL-1240	Cable	.7700 ft (.77 ea)	90-Start up Operation	5113791
CBL-460	Loop Sleeve	2 Ea (2 ea)	90-Start up Operation	5148627
D2535	Spring	2 pcs (2 ea)	90-Start up Operation	5154034
D2537	Bushing	2 Ea (2 ea)	90-Start up Operation	5123161
D2690-6	Lanyard	1 Ea (1 ea)	90-Start up Operation	5149481
D3917-3	Washer	10 pcs (10 ea)	90-Start up Operation	5157396
D3953-17	Gas Spring Spacer	2 pcs (2 ea)	90-Start up Operation	5160033
D3953-19	Gas Spring Bracket	1 pcs (1 ea)	90-Start up Operation	5143335
D3953-21	Gas Spring Bracket	1 pcs (1 ea)	90-Start up Operation	5133690
D3953-3	Gas Spring Stud, Lid	2 pcs (2 ea)	90-Start up Operation	5163194
D3953-7	Spring Spacer	2 pcs (2 ea)	90-Start up Operation	5124366
D3953-9	Gas Spring Washer	2 pcs (2 ea)	90-Start up Operation	5144407
D3969-7	Spring (Basket Lid)	1 pcs (1 ea)	90-Start up Operation	5131610
D5319-175	Placard, Max Load	1 pcs (1 ea)	90-Start up Operation	5132636
D5322-041	Handle Weldment	1 pcs (1 ea)	90-Start up Operation	5095060
D5323-1	Bumper 5057891 (13)	4 pcs (4 ea)	90-Start up Operation	5008686
D5324-1	Drag Bracket	1 pcs (1 ea)	90-Start up Operation	* 5171571
D5331-041	Basket Base Assembly, LH	1 Ea (1 ea)	90-Start up Operation	5165597
D5336-041	Basket Lid Assembly	1 Ea (1 ea)	90-Start up Operation	5144413
D5336-043	Basket Lid Assembly, LH	1 Ea (1 ea)	90-Start up Operation	5144130
MS17984-C410	Quick Pin Replacement	1 pcs (1 ea)	90-Start up Operation	5097621
MS20600-AD4W3	Cherry Rivet	4 Ea (4 ea)	90-Start up Operation	5155667
MS21042L3	Nut	8 Ea (8 ea)	90-Start up Operation	5157462
MS21042L5	Nut	4 Ea (4 ea)	90-Start up Operation	5149145
MS24665-151	Cotter Pin	5 Ea (5 ea)	90-Start up Operation	5144925
MS24665-300	Cotter Pin	2 Ea (2 ea)	90-Start up Operation	5157261
NAS1149C0432R	Washer	2 Ea (2 ea)	90-Start up Operation	5250052-1
NAS1149F0332P	Washer	12 Ea (12 ea)	90-Start up Operation	5155776
NAS1149F0432P	Washer	10 Ea (10 ea)	90-Start up Operation	515265211
NAS1149F0563P	Washer	4 Ea (4 ea)	90-Start up Operation	5098031
NAS1149FN432P	Washer, #4	4 Ea (4 ea)	90-Start up Operation	F120306

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	97447A010	4	679	0
	AN3-13A	4	76	0
	AN3-16A	2	45	0
	AN3-7A	2	313	0
	AN310-4	5	145	0
	AN310C4	2	65	0
	AN4-12	5	115	0
	AN5-17A	4	129	0
	CBL-1240	1	207	0
	CBL-460	2	358	0
	D2535	2	19	0
	D2537	2	0	0
	D2690-6	1	35	0
	D3917-3	10	22	0
	D3953-17	2	27	0
	D3953-19	1	50	0
	D3953-21	1	30	0
	D3953-3	2	20	0
	D3953-7	2	47	0
	D3953-9	2	18	0
	D3969-7	1	5	0
	D5319-175	1	5	0
	D5322-041	1	2	0
	D5323-1	4	3	0
	D5324-1	1	3	0
	D5331-041	1	0	0
	D5336-041	1	0	0
	D5336-043	1	0	0
	MS17984-C410	1	20	0
	MS20600-AD4W3	4	241	0
	MS21042L3	8	2,371	0
	MS21042L5	4	334	0
	MS24665-151	5	68	0
	MS24665-300	2	44	0
	NAS1149C0432R	2	1,767	0
	NAS1149F0332P	12	2,454	0
	NAS1149F0432P	10	916	0
	NAS1149F0563P	4	544	0
	NAS1149FN432P	4	131	0

Part Specifications

Specifications could not be found.